

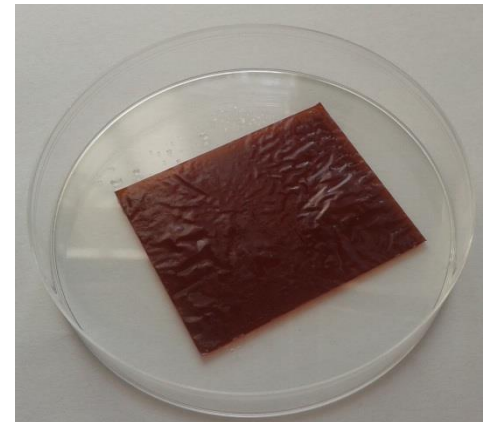
# Degradation of Pt Catalyst in High Temperature PEM Fuel Cell

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# High temperature PEM fuel cell

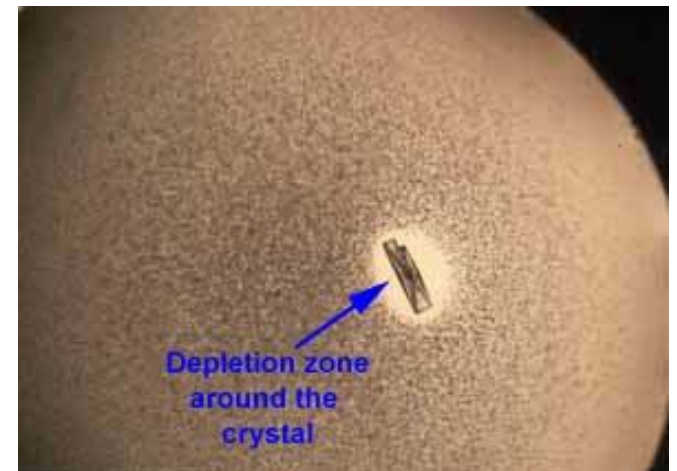
- ✧ Operating temperature 150 -200 °C
- ✧ Medium resistance to catalyst poisoning
- ✧ Combined heat & power systems
- ✧ Often based on  $H_3PO_4$  doped polybenzimidazole (PBI) membranes
- ✧  $H_3PO_4$  at elevated temperature is very aggressive media
- ✧ Degradation of gas diffusion electrode (GDE)



*PBI membrane doped with  $H_3PO_4$*

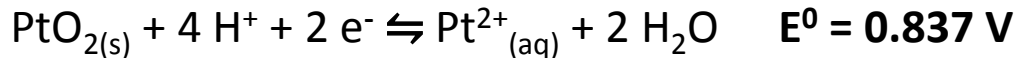
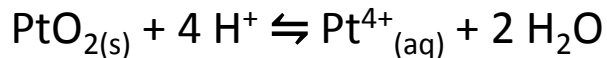
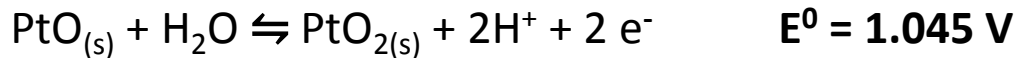
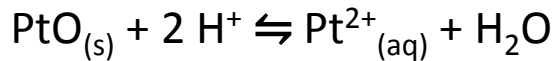
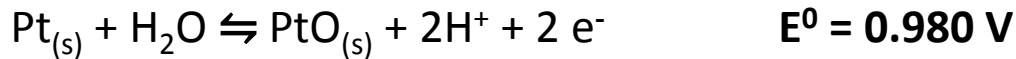
# GDE degradation mechanisms

- ✕ Mechanical damage – loss of electric contact to catalyst layer
  - ✕ Chemical or electrochemical oxidation of carbon support
  - ✕ Catalyst poisoning
  - ✕ Agglomeration & sintering
  - ✕ Pt corrosion
  - ✕ Electrochemical Pt dissolution
- Ostwald ripening



*Disappearance of small crystals around large one due to Ostwald ripening \**

# Pt dissolution



**Activity, concentration of  
H<sup>+</sup> and H<sub>2</sub>O in 95% H<sub>3</sub>PO<sub>4</sub>  
at 160 °C ??**

**Well established for low temperature PEM fuel cell conditions!**

## Pt in hot concentrated $\text{H}_3\text{PO}_4$

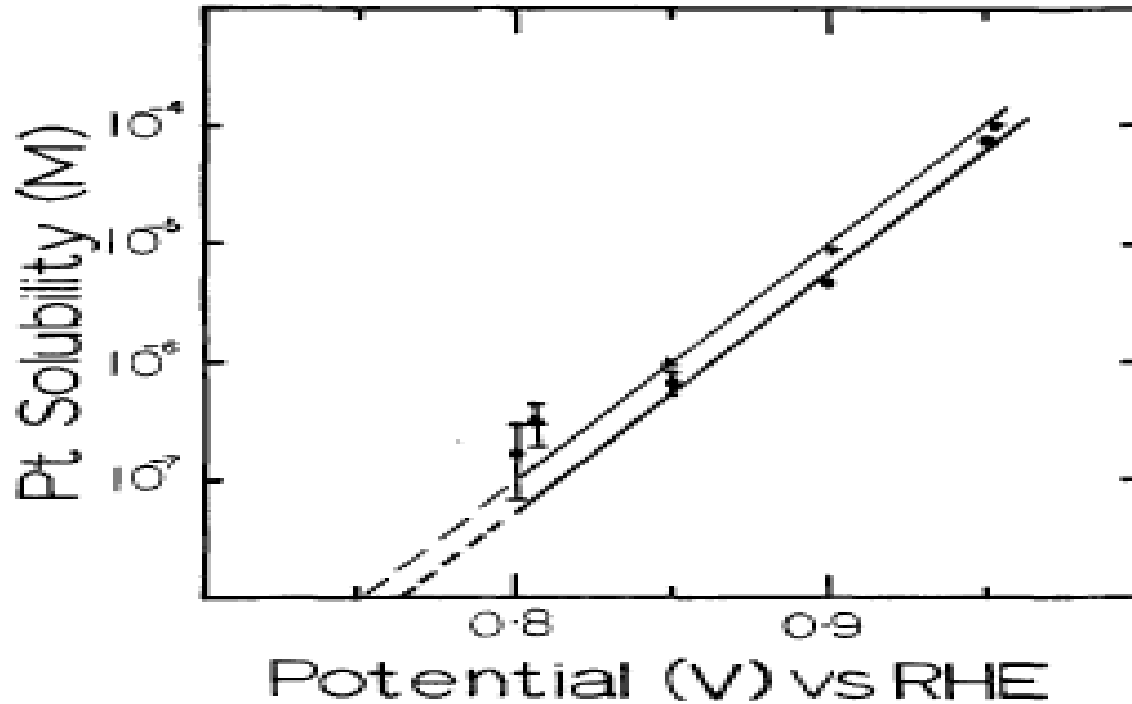


Fig. 1. Potential dependence of platinum concentration in 96%  $\text{H}_3\text{PO}_4$  at 176°C (●) and 196°C (▲).

Pt<sup>2+</sup> present in the solution

# Usual FC testing operation

- ✕ Break-in procedure
- ✕ Constant current (voltage) operation
- ✕ EIS measurements at various conditions (Ohmic resistance, polarisation resistance)
- ✕ Cyclic (linear) sweep voltammetry (Performance/loading curve)
- ✕ Post-mortem analysis
- ✕ Complex system + complex operational conditions -> difficulties to distinguish individual degradation effects
- ✕ Trade-off: number of information while loosing control vs. limited inumber of information while keepin high level of control

# Aim of the work

- ✧ Simple constant voltage (potential) HT PEM FC degradation tests
- ✧ Find link between FC operational conditions and Pt crystallite size

# Experimental - HT PEM FC

## GDE:

- ✂ Home made GDEs (Pt loading approx.  $0.5 \text{ mg cm}^{-2}$ )
- ✂ HiSPEC4000 catalyst (40 % Pt/Vulcan C) + 10 % PTFE + Sigracet GDL 34 BC

## FC testing:

- ✂  $30 \text{ ml min}^{-1} \text{ H}_2$ ,  $20 \text{ ml min}^{-1} \text{ O}_2$ , no gas preheating, no humidification
- ✂ Active area of  $6.25 \text{ cm}^2$ ,  $160 \text{ }^\circ\text{C}$
- ✂ 2-3 PBI membranes (6 hour doping in 85 %  $\text{H}_3\text{PO}_4$ )  
(separation after dismantling, Pt crystallite size determination)
- ✂ Constant voltage mode

## EIS:

- ✂ 2-electrode arrangement, potentiostatic mode,  $100 \text{ kHz} - 1 \text{ Hz}$ , amplitude  $10 \text{ mV}$

## X-ray diffraction

- ✂ Average crystallite size



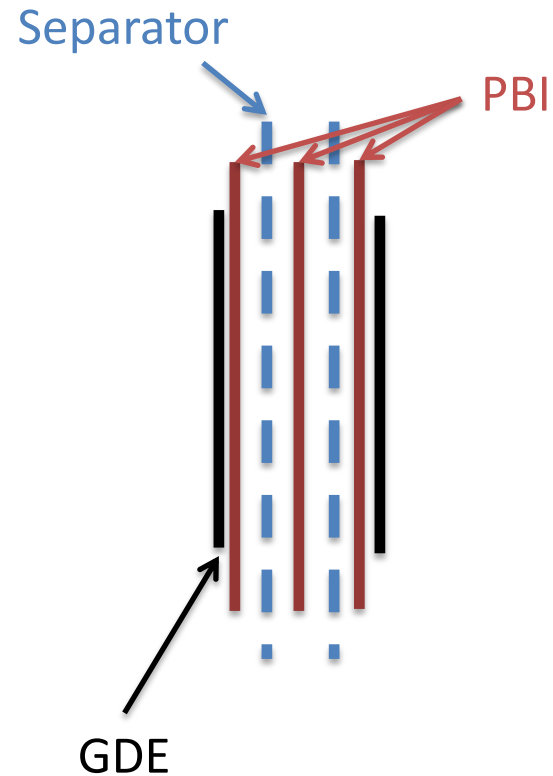
# PBI membrane separator

*Enabling separate analysis of anode and cathode after FC operation*

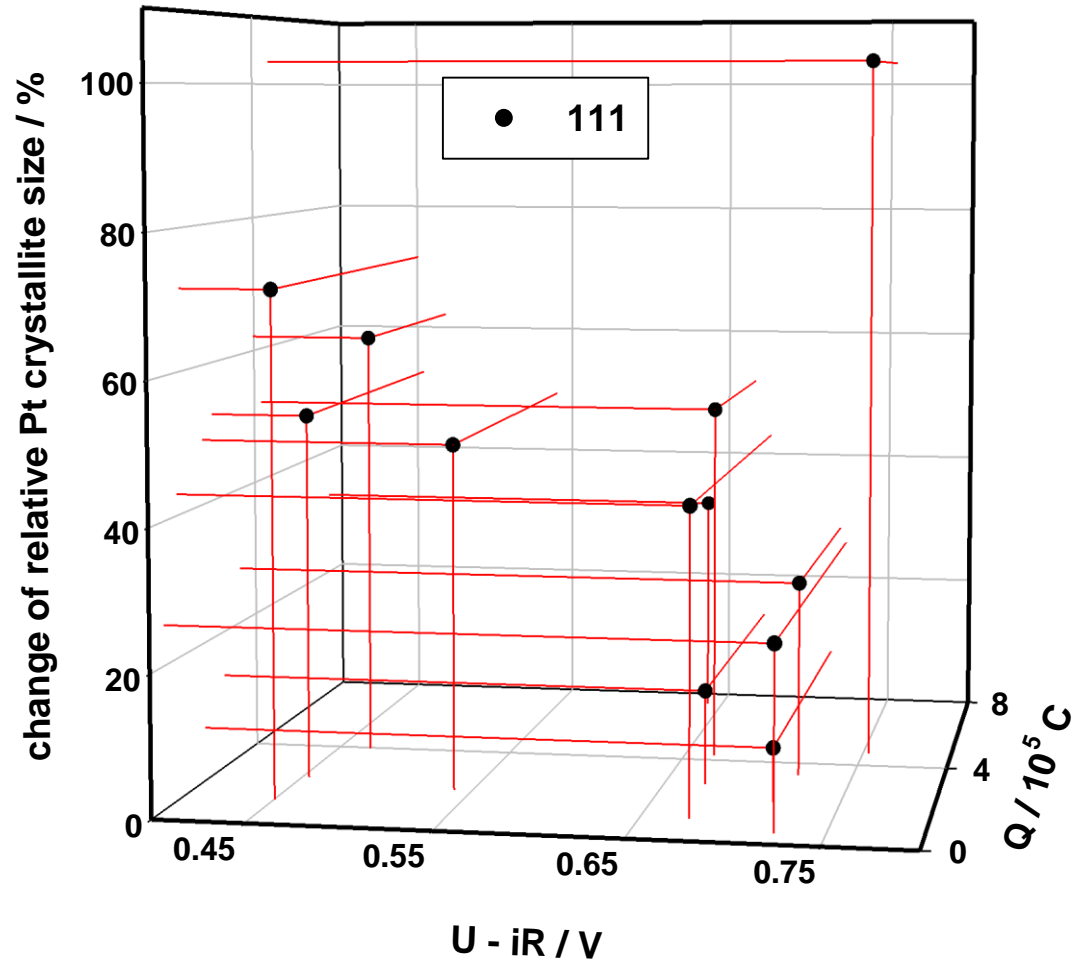
✧ *Pt crystallite size*

✧ *Pt mass*

✧ **Separator**



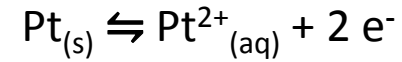
# Pt crystallite size - cathode



Pt crystallite size change as function of FC voltage and charge

# Surface phenomena

$$E_{eq} - E^{0'} = \frac{RT}{nF} \ln \frac{a_{Pt^{2+}}}{a_{Pt}} - \frac{3V_m \sigma_{surf}}{nF} \frac{1}{r}$$



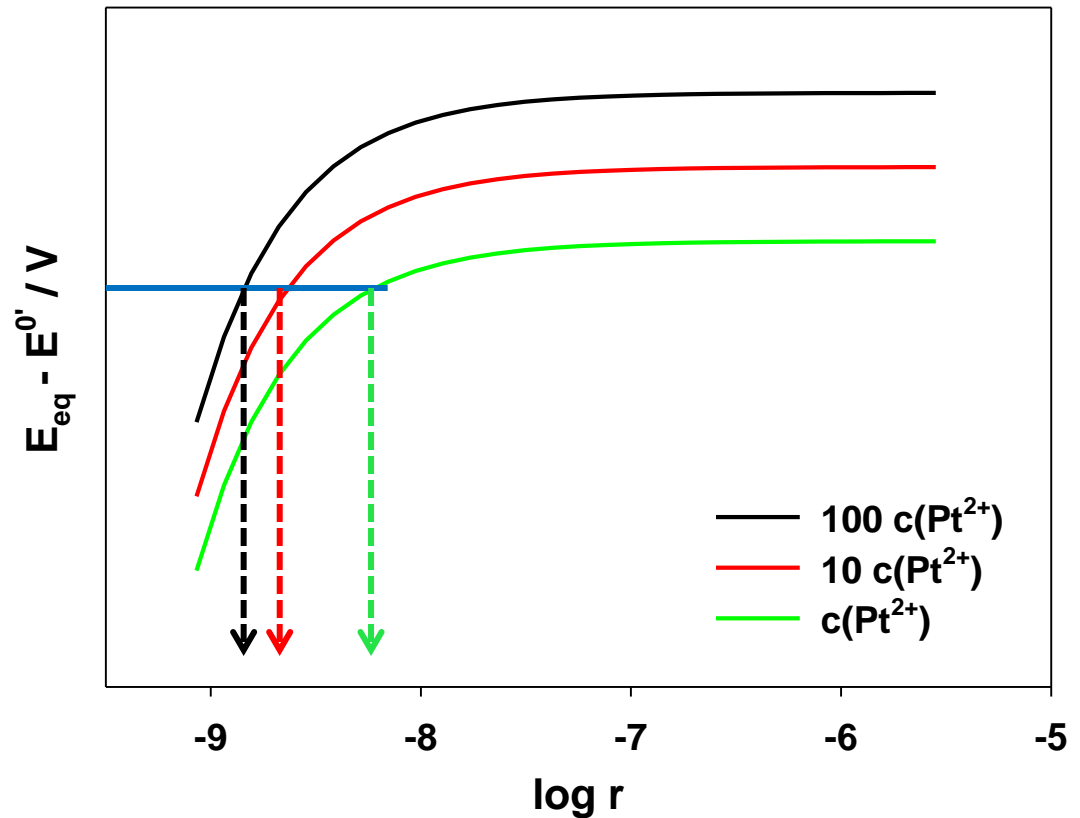
$E_{eq} - E^{0'}$  - Overpotential

$V_m$  - Pt molar volume

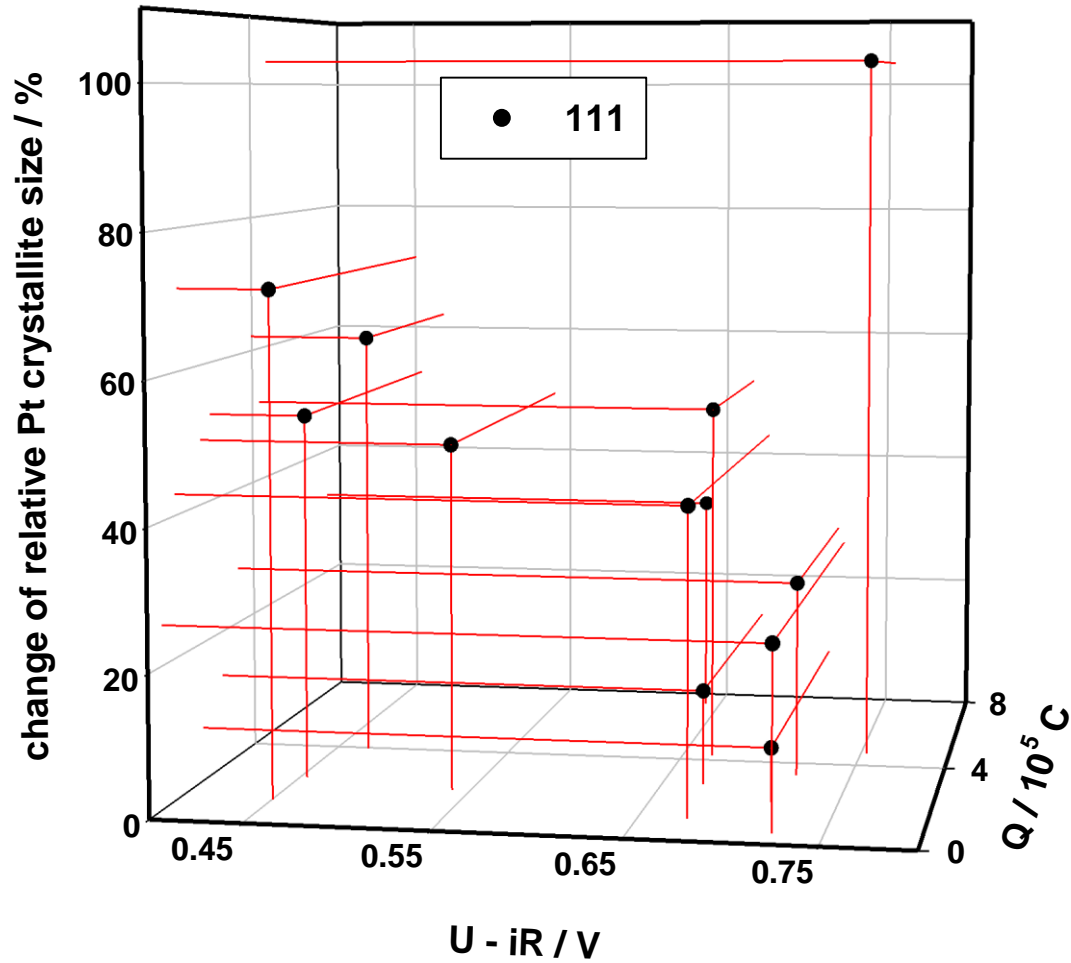
$\sigma_{surf}$  - Pt surface energy

$r$  - Pt particle radius

More pronounced degradation expected at higher electrode potential / cell voltage at constant  $\sigma_{surf}$

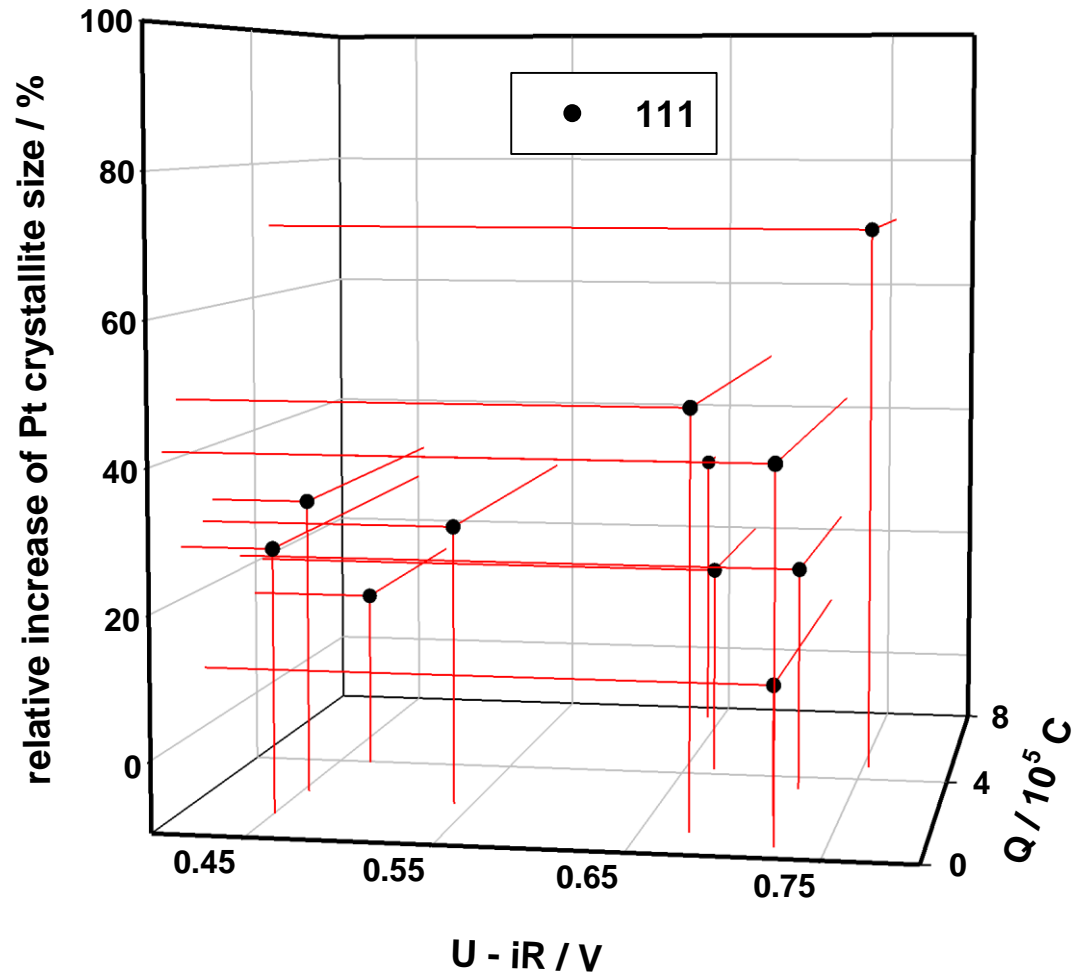


# Pt crystallite size - cathode



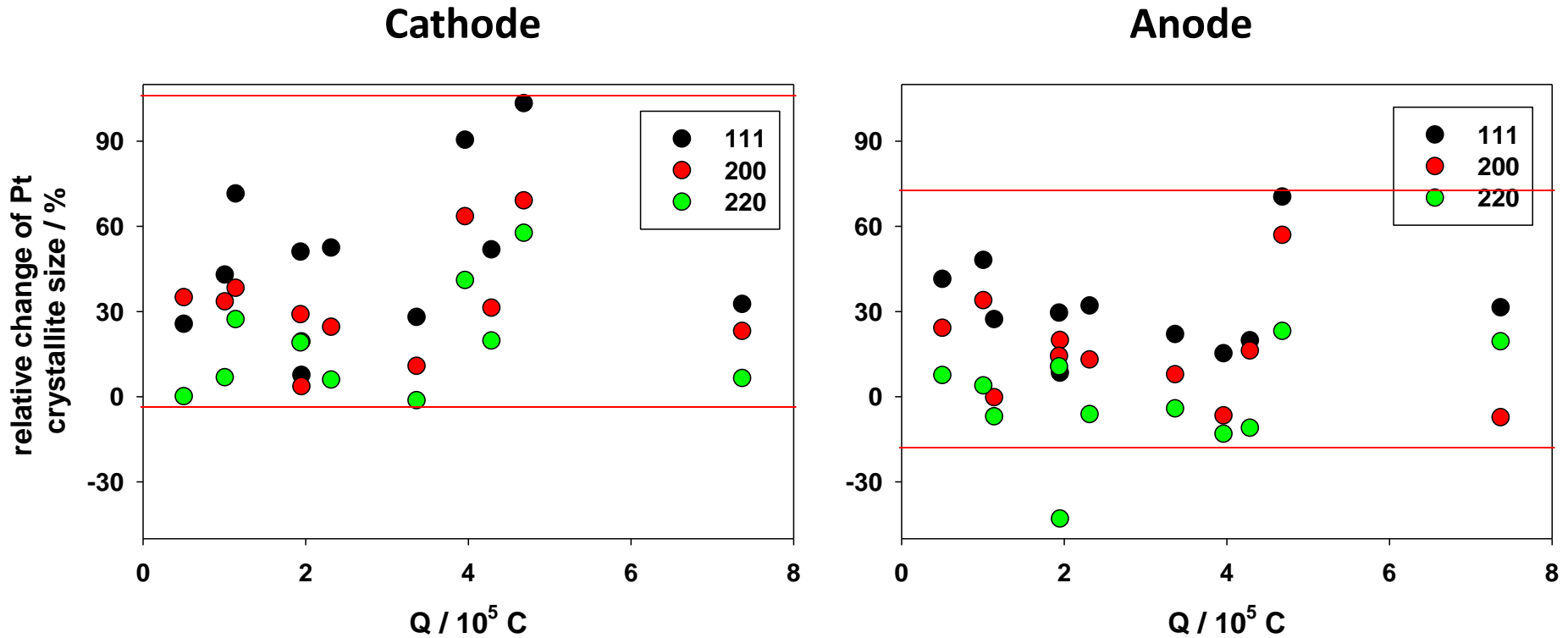
Pt crystallite size change as function of FC voltage and charge

# Pt crystallite size - anode



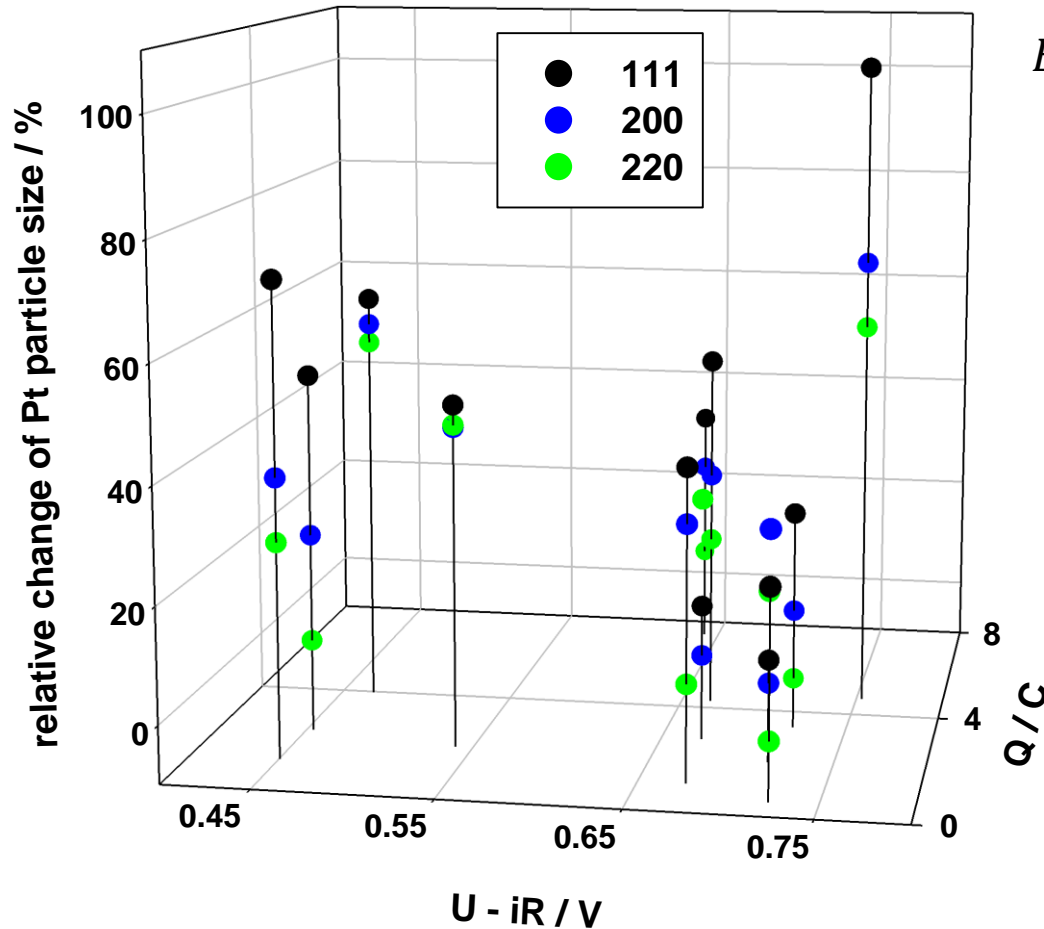
Pt crystallite change as function of FC voltage and charge

# Pt crystallite size – cathode vs. anode



Pt crystallite diameter change as function of charge

# Pt crystallite size - cathode, different hkl planes



$$E_{eq} - E^{0'} = \frac{RT}{nF} \ln \frac{a_{Pt^{2+}}}{a_{Pt}} - \frac{3V_m \sigma_{surf}}{nF} \frac{1}{r}$$

$$- \frac{V_m}{VnF} \sum_{hkl} A_{hkl} \sigma_{hkl, surf}$$

Pt crystallite size change as function of FC voltage and charge

# Summary

- ✕ Simple constant voltage FC experiments
- ✕ Pt crystallite growth more pronounced on the cathode
- ✕ Faster cathode Pt crystallite size growth at lower FC voltage (lower potential)
- ✕ Surface energy dependent on the electrode potential?
- ✕ Potential independent growth of Pt crystallites on the anode
- ✕ Crystallite growth sensitive on the surface orientation (surface energy)



Thank you